Thermal Shock Test FO-QA-49

Issue #1 Date: 17/7/2019

Rev #0

# Thermal-Shock Test According to: Shower Trays EN 14527 Bathtubs EN 14516

Model	Sophia Se Cor. Right	Production Date	2-45-19
Dimension	170x75 cm	Weight	54.5 Kg
Reference	6538	Color	White
Start Date	11/11/2019	End Date	15/11/2019
Visual Examination	Result		Specification
Test A 1 cycle (90C/12C)	No Deforma	ation	No Deformation
Thermal Shock	Result		Specification
Test B 1st Cycle (75C/12C)	No Deformation		No Deformation
Thermal Shock	Result		Specification
Test B 1st 10 Cycles (75C/12C)	No Deforma	ation	No Deformation
Visual Examination	Result		Specification
Test B 100 Cycles (75C/12C)	No Deforma	ation	No Deformation
Water retention test	Result	t	Specification
After finishing test	No Water Re	tention	No Water retention
Remarks,			

Testing Engineer/

**Testing Inspection** FO-QA-50 Issue #1 Date #12/8/2018 Rev #0

#### **Test Report**

#### **Chemical-Stain Resistance Test** According to EN 14516

Model	:	Sophia Se Cor. Right
Date	:	09/11/2019
Material	:	Acrylic
Color	:	White
Dimensio	n :	170X75 cm
Test Cond	ditic	ons:

1- Ambient Temperature Of 23 ± 5 C°

#### Procedure:

- Select an area to be tested.
- Use each test area only once for each application. Clean the test area thoroughly with hot soapy water, rinse and wipe dry with a clean dry cloth.
- At each of the test areas deposit a drop of the test solution. Cover the drop with a watch glass concave face downwards. The drop size shall be such that it is completely covered by the watch glass. Leave for (120 ± 5) min with the test area protected from sunlight.
- Thoroughly rinse the test areas with de-ionised water and visually check for any adverse change in appearance. If any deterioration is noticed, dip the foam disc in de-ionised water and place it on the surface that was tested. Rotate the cleaning device at a speed of 60 min-1. Clean for 30 revolutions.
- Rinse with de-ionised water, dry and visually re-examine the test areas. If any deterioration persists, repeat the cleaning process using the abrasive comprising 12 h-aluminia suspended in water and reexamine.

Agents	Time (min)	Results	Notice
Acetic acid (CH3COOH), 10 % V/V		Pass	
Sodium hydroxide (NaOH), 5 % m/m		Pass	
Ethanol (C2H5OH), 70 % V/V	(120 ± 5)	Pass	
Sodium hypochlorite (NaOCI), 5 % active chlorine (CI2) a		Pass	
Methylene blue, 1 % m/m		Pass	

Tested by/

Alaa Ezzat

Eng. Mostafa Khalifa

Testing Inspection FO-QA-53 Issue #1 Date #12/8/2018 Rev #0

## Static Load Test for Bathtub (EN 14516)

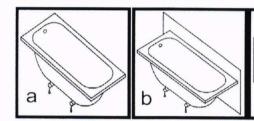
Model: Sophia SE Corner right
Code: 6538
Prod.Date: 2 45 19
Date: 10/11/2019

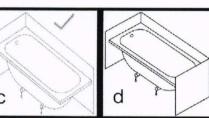
Color : Weight : 170\*75 cm White 54.5 kg

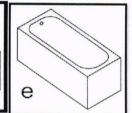
Client:

Size:

Balneo

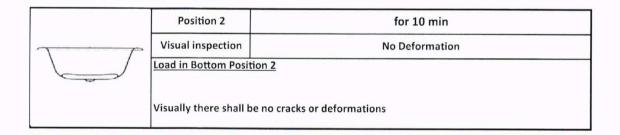








Position 1	for 10 min	
Visual inspection	No Deformation	
Load in Bottom Position 1	3	
Visually there shall be no cracks o	or deformations	



Note: The load weight at position one equal the water capacity weight + Human weight

The load weight at position two equal the water capacity weight only

ОК

Not OK ( CAR : )

Testing Manager/

Eng.Mostafa Khalifa

FO-QA-86

Issue #1, Date: 19/1/2019

Rev #0

## **Cleanability Tests**

### for Bathtubs

According to (EN 14516)

Model	Sophia SE CR	Color	White
Size	170x75 cm	Weight	54.5 kg
Code	6538	<b>Production Date</b>	2 45 19
Date	10/11/2019	Client :	Balneo

1	Result	Specification
Appearance of surface	Pass	the surfaces intended to come into contact with water shall be visibly smooth, non-absorbent and free from inaccessible corners that would impair the cleanability

	Result	Specification
Water Drainage	Pass	All water shall empty from the bathtub unless prevented by surface tension

Remarks	Λ
	Signature :