Thermal Shock Test FO-QA-49

Issue #1 Date: 17/7/2019

Rev #0

Thermal-Shock Test According to: Shower Trays EN 14527 Bathtubs EN 14516

Model	Sophia Se Cor. Left	Production Date	4-48-19	
Dimension	180x80 cm	Weight	57.5 Kg	
Reference	6542	Color	White	
Start Date	2/12/2019	End Date	6/12/2019	
Visual Examination	Result		Specification	
Test A	No Doform	ation		
1 cycle (90C/12C)	No Deformation		No Deformation	
Thermal Shock	Result		Specification	
Test B	No Deformation		No Deformation	
1st Cycle (75C/12C)				
Thermal Shock	Result		Specification	
Test B	No Deformation			
1st 10 Cycles (75C/12C)	No Deforma	ation	No Deformation	
Visual Examination	Result		Specification	
Test B	No Deforma	ation	No Deformation	
100 Cycles (75C/12C)			No Delomation	
Water retention test	Result	:	Specification	
After finishing test	No Water Re	tention	No Water retention	
		3	-	
Remarks,				

Testing Engineer/

Testing Inspection FO-QA-50 Issue #1 Date #12/8/2018 Rev #0

Test Report

Chemical-Stain Resistance Test According to EN 14516

Model	:	Sophia Se Cor. Left
Date	:	30/11//2019
Material	:	Acrylic
Color	:	White
Dimension	1:	180X180.cm

Test Conditions:

1- Ambient Temperature Of 23 ± 5 C°

Procedure:

- Select an area to be tested.
- Use each test area only once for each application. Clean the test area thoroughly with hot soapy water, rinse and wipe dry with a clean dry cloth.
- At each of the test areas deposit a drop of the test solution. Cover the drop with a watch glass concave face downwards. The drop size shall be such that it is completely covered by the watch glass. Leave for (120 ± 5) min with the test area protected from sunlight.
- Thoroughly rinse the test areas with de-ionised water and visually check for any adverse change in appearance. If any deterioration is noticed, dip the foam disc in de-ionised water and place it on the surface that was tested. Rotate the cleaning device at a speed of 60 min-1. Clean for 30 revolutions.
- Rinse with de-ionised water, dry and visually re-examine the test areas. If any deterioration persists,repeat the cleaning process using the abrasive comprising 12 h-aluminia suspended in water and reexamine.

Agents	Time (min)	Results	Notice
Acetic acid (CH3COOH), 10 % V/V		Pass	
Sodium hydroxide (NaOH), 5 % m/m		Pass	
Ethanol (C2H5OH), 70 % V/V	(120 ± 5)	Pass	
Sodium hypochlorite (NaOCI), 5 % active chlorine (CI2) a		Pass	
Methylene blue, 1 % m/m		Pass	

Tested by/

Alaa Ezzat

Testing Manager/

Eng.Mostafa Khalifa

Testing Inspection FO-QA-53 Issue #1 Date #12/8/2018 Rev #0

Static Load Test for Bathtub (EN 14516)

Model: Code:

Sophia SE Corner left

Prod.Date:

4 48 19

Date:

6542

01/12/2019

Size:

Color:

180*80 cm

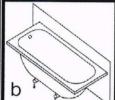
Weight:

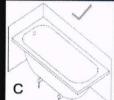
White 57.5 kg

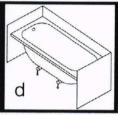
Client:

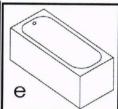
Balneo











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Position 1	for 10 min
Visual inspection	No Deformation

Load in Bottom Position 1

Visually there shall be no cracks or deformations

Visually there shall be no cracks or deformations



2

Note: The load weight at position one equal the water capacity weight + Human weight

The load weight at position two equal the water capacity weight only

OK

Not OK (CAR :)

Testing Manager/

Eng.Mostafa Khalifa

FO-QA-86

Issue #1, Date: 19/1/2019

Rev #0

Cleanability Tests

for Bathtubs

According to (EN 14516)

Model	Sophia SE CL	Color	White
Size	180x80 cm	Weight	57.5 kg
Code	6542	Production Date	4 48 19
Date	1/12/2019	Client :	Balneo

	Result	Specification
Appearance of surface	Pass	the surfaces intended to come into contact with water shall be visibly smooth, non-absorbent and free from inaccessible corners that would impair the cleanability

	Result	Specification
Water Drainage	Pass	All water shall empty from the bathtub unless prevented by surface tension

Remarks	
	Signature :