



PSS

200 A | 200 AC | 250 AE

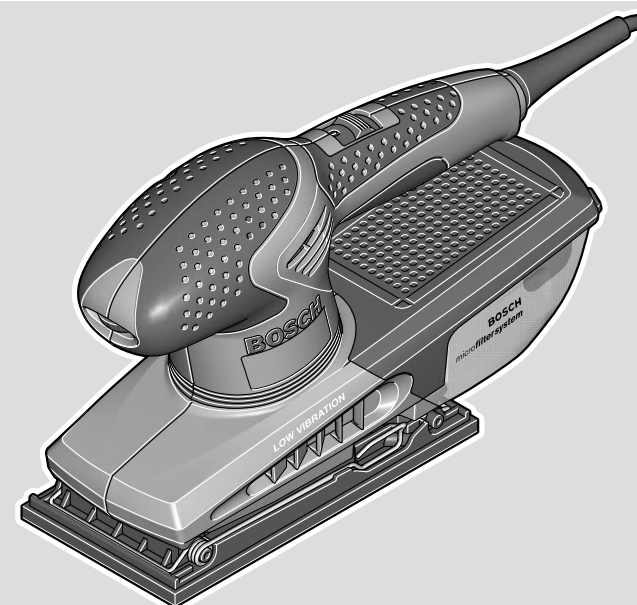
Robert Bosch Power Tools GmbH
70538 Stuttgart
GERMANY

www.bosch-pt.com

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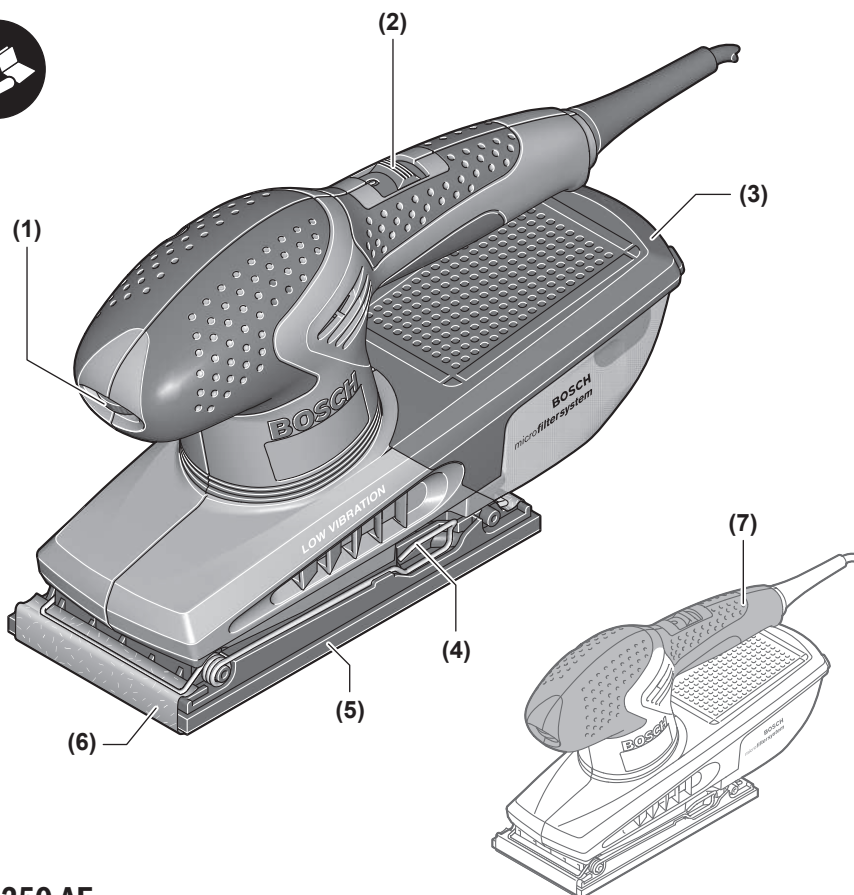
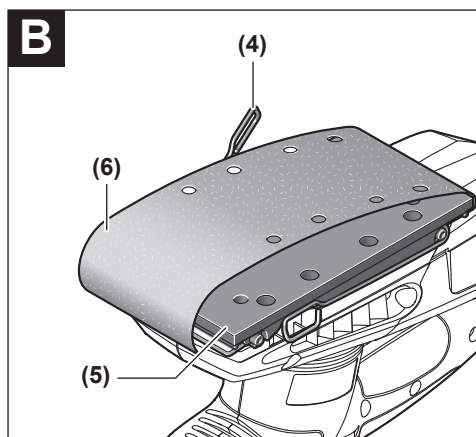
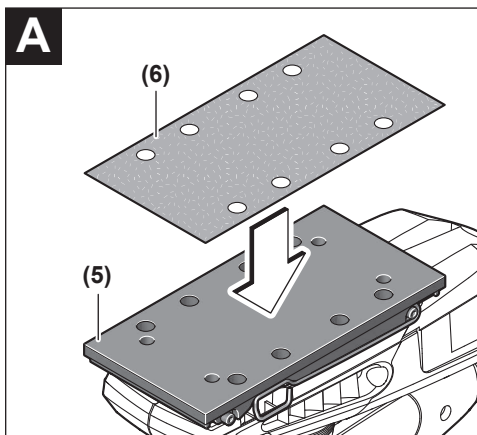


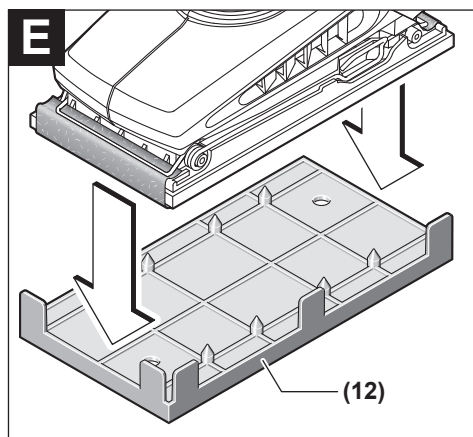
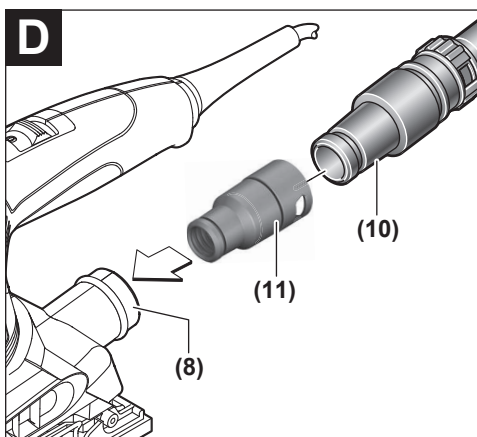
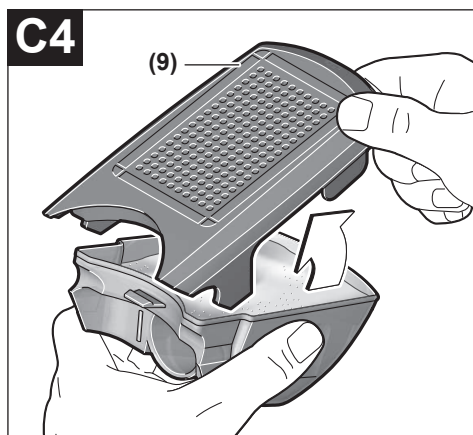
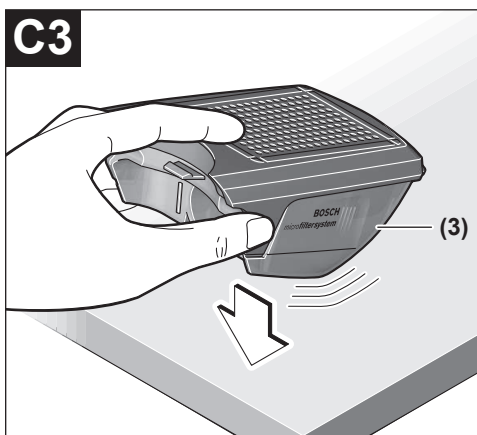
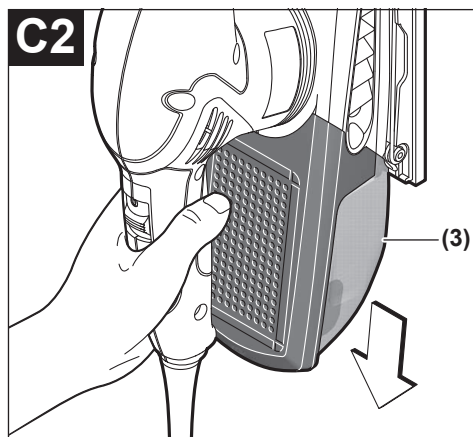
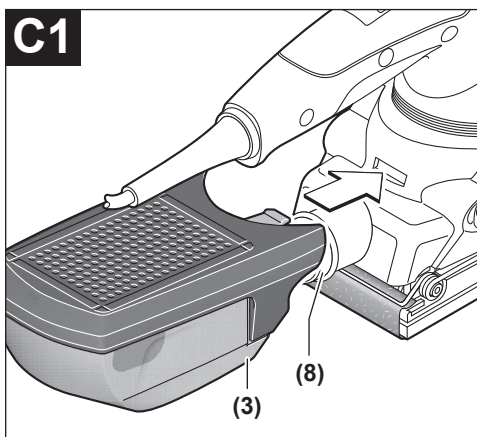
1 609 92A 67E



en Original instructions



**PSS 250 AE**



English

Safety Instructions

General Power Tool Safety Warnings

⚠ WARNING Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

Work area safety

- ▶ **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
- ▶ **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
- ▶ **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

Electrical safety

- ▶ **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
- ▶ **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
- ▶ **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- ▶ **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
- ▶ **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
- ▶ **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** Use of an RCD reduces the risk of electric shock.

Personal safety

- ▶ **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inatten-

tion while operating power tools may result in serious personal injury.

- ▶ **Use personal protective equipment. Always wear eye protection.** Protective equipment such as a dust mask, non-skid safety shoes, hard hat or hearing protection used for appropriate conditions will reduce personal injuries.
- ▶ **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
- ▶ **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- ▶ **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
- ▶ **Dress properly. Do not wear loose clothing or jewellery. Keep your hair and clothing away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
- ▶ **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.
- ▶ **Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles.** A careless action can cause severe injury within a fraction of a second.

Power tool use and care

- ▶ **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
- ▶ **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- ▶ **Disconnect the plug from the power source and/or remove the battery pack, if detachable, from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
- ▶ **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
- ▶ **Maintain power tools and accessories. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.

- **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.
- **Keep handles and grasping surfaces dry, clean and free from oil and grease.** Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.

Service

- **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.

Safety Warnings for Sander

- **Only use the power tool for dry sanding.** Water entering a power tool will increase the risk of electric shock.
- **Warning: Danger of fire! Avoid overheating the workpiece and the sander. Always empty the dust collector before taking a break from work.** Sanding dust in the dust bag, microfilter, paper bag (or in the filter bag or vacuum cleaner filter) can spontaneously combust under certain conditions, for example if flying sparks are created when sanding metals. This risk is increased if the sanding dust is mixed with paint or polyurethane residue or with other chemical substances and if the workpiece is hot as a result of prolonged work.
- **Clean the air vents on your power tool regularly.** The motor's fan will draw the dust inside the housing and excessive accumulation of powdered metal may cause electrical hazards.
- **Secure the workpiece.** A workpiece clamped with clamping devices or in a vice is held more secure than by hand.
- **Always wait until the power tool has come to a complete stop before placing it down.**

Products sold in GB only:

Your product is fitted with an BS 1363/A approved electric plug with internal fuse (ASTA approved to BS 1362).

If the plug is not suitable for your socket outlets, it should be cut off and an appropriate plug fitted in its place by an authorised customer service agent. The replacement plug should have the same fuse rating as the original plug.

The severed plug must be disposed of to avoid a possible shock hazard and should never be inserted into a mains socket elsewhere.

Product Description and Specifications



Read all the safety and general instructions.

Failure to observe the safety and general instructions may result in electric shock, fire and/or serious injury.

Please observe the illustrations at the beginning of this operating manual.

Intended Use

The power tool is intended for dry sanding of wood, plastic, metal, filler and varnished surfaces.

Product Features

The numbering of the product features refers to the diagram of the power tool on the graphics page.

- (1) Orbital stroke rate preselection thumbwheel (PSS 250 AE)
- (2) On/off switch
- (3) Dust box, complete (microfilter system)
- (4) Clamps (PSS 200 AC/PSS 250 AE)
- (5) Sanding plate
- (6) Sanding sheet
- (7) Handle (insulated gripping surface)
- (8) Extraction outlet
- (9) Filter element (microfilter system)
- (10) Extraction hose^{a)}
- (11) Dust extraction adapter^{a)}
- (12) Punch^{a)}

a) **Accessories shown or described are not included with the product as standard. You can find the complete selection of accessories in our accessories range.**

Technical Data

Orbital sander		PSS 200 A	PSS 200 AC	PSS 250 AE
Article number		3 603 C40 0..	3 603 C40 1..	3 603 C40 2..
Rated power input	W	200	200	250
Orbital stroke rate preselection		–	–	●
No-load speed	min ⁻¹	12,000	12,000	7000–12,000
No-load orbital stroke rate	min ⁻¹	24,000	24,000	14,000–24,000
Orbit diameter	mm	2.0	2.0	2.0
Sanding sheet dimensions				

Orbital sander		PSS 200 A	PSS 200 AC	PSS 250 AE
– Hook-and-loop backing	mm	93 x 185	–	93 x 185
– Clamping tension	mm	–	93 x 230	93 x 230
Weight according to EPTA-Procedure 01:2014	kg	1.6	1.6	1.6
Protection class		□/II	□/II	□/II

The specifications apply to a rated voltage [U] of 230 V. These specifications may vary at different voltages and in country-specific models.

Noise/Vibration Information

Noise emission values determined according to **EN 62841-2-4**.

Typically, the A-weighted noise level of the power tool is: Sound pressure level **82 dB(A)**; sound power level **93 dB(A)**. Uncertainty K = **3 dB**.

Wear hearing protection!

Vibration total values a_h (tri-ax vector sum) and uncertainty K determined according to **EN 62841-2-4**:

$a_h = 5.5 \text{ m/s}^2$, K = **1.5 m/s²**,

The vibration level and noise emission value given in these instructions have been measured in accordance with a standardised measuring procedure and may be used to compare power tools. They may also be used for a preliminary estimation of vibration and noise emissions.

The stated vibration level and noise emission value represent the main applications of the power tool. However, if the power tool is used for other applications, with different application tools or is poorly maintained, the vibration level and noise emission value may differ. This may significantly increase the vibration and noise emissions over the total working period.

To estimate vibration and noise emissions accurately, the times when the tool is switched off or when it is running but not actually being used should also be taken into account. This may significantly reduce vibration and noise emissions over the total working period.

Implement additional safety measures to protect the operator from the effects of vibration, such as servicing the power tool and application tools, keeping their hands warm, and organising workflows correctly.

Assembly

- **Pull the plug out of the socket before carrying out any work on the power tool.**

Changing the sanding sheet

Remove dirt and dust from the sanding plate **(5)**, e.g. with a brush, before attaching a new sanding sheet.

To ensure optimum dust extraction, make sure that the punched holes in the sanding sheet are aligned with the drilled holes in the sanding plate.

Sanding sheets with hook-and-loop backing (PSS 200 A/ PSS 250 AE) (see figure A)

The sanding plate **(5)** is fitted with a hook-and-loop fastening, allowing sanding sheets with a similar backing to be secured quickly and easily.

Tap the hook-and-loop fastening of the sanding plate **(5)** before fitting the sanding sheet **(6)** to facilitate maximum adhesion.

Position the sanding sheet **(6)** so that it is flush with one side of the sanding plate **(5)**, then place the sanding sheet on the sanding plate and press it on firmly.

To remove the sanding sheet **(6)**, take hold of it by an edge and pull it away from the sanding plate **(5)**.

Sanding sheets without hook-and-loop backing (PSS 200 AC/PSS 250 AE) (see figure B)

Gently lift and unhook the clamps **(4)**.

Guide the sanding sheet **(6)** all the way under the opened rear clamp **(4)** and firmly clamp the sanding sheet into place by rehooking the clamp **(4)**.

Position the sanding sheet **(6)** so that it fits tightly around the sanding plate. Guide the other end of the sanding sheet **(6)** under the front clamp **(4)** and firmly clamp the sanding sheet into place by rehooking the clamp **(4)**.

Unperforated sanding sheets, e.g. from rolls or bulk stock sold by the metre, can be perforated using the punch **(12)** for the purpose of dust extraction. To do this, fit the sanding sheet on the power tool and push the tool down onto the punch (see figure E).

To remove the sanding sheet **(6)**, undo the clamps **(4)** and pull out the sanding sheet.

Selecting a sanding sheet

Different sanding sheets are available, depending on the material you are working with and the required surface removal rate:

		Grit
red:Wood		40–240
For processing all wood and wood-based materials		
For pre-sanding, e.g. of rough and uneven beams and boards	Coarse	40, 60
For surface sanding and levelling of slight irregularities	Medium	80, 100, 120
For finish-sanding and fine sanding of hardwoods	Fine	180, 240

Grit

white:Paint

40–320

For processing paint and lacquer layers or primers such as fillers and bodyfillers

For sanding down paint	Coarse	40, 60
For sanding undercoats	Medium	80, 100, 120
For final sanding of primers prior to painting	Fine	180, 240, 320

Dust/Chip Extraction

The dust from materials such as lead paint, some types of wood, minerals and metal can be harmful to human health. Touching or breathing in this dust can trigger allergic reactions and/or cause respiratory illnesses in the user or in people in the near vicinity.

Certain dusts, such as oak or beech dust, are classified as carcinogenic, especially in conjunction with wood treatment additives (chromate, wood preservative). Materials containing asbestos may only be machined by specialists.

- Use a dust extraction system that is suitable for the material wherever possible.
- Provide good ventilation at the workplace.
- It is advisable to wear a P2 filter class breathing mask.

The regulations on the material being machined that apply in the country of use must be observed.

- **Avoid dust accumulation at the workplace.** Dust can easily ignite.

Self-generated dust extraction with dust box (see figures C1–C4)

Place the dust box (3) onto the extraction outlet (8) until it clicks into place.

To empty the dust box (3), pull the dust box downwards.

Before opening the dust box (3), knock the dust box against a firm surface as shown in the figure to loosen the dust from the filter element.

Take hold of the dust box (3) by the recessed grip, fold the filter element (9) upwards out of the way and empty the dust box. Use a soft brush to clean the flaps of the filter element (9).

External dust extraction (see figure D)

Insert the dust extraction adapter (11) (accessory) into an extraction hose (10) (accessory) until you hear it click into place. Connect the dust extraction adapter (11) to the extraction outlet (8) on the power tool and the extraction hose (10) to a vacuum cleaner (accessory).

You will find an overview of connecting to various dust extractors at the end of these operating instructions.

The dust extractor must be suitable for the material being worked.

When extracting dry dust that is especially detrimental to health or carcinogenic, use a special dust extractor.

Operation

Starting Operation

- **Pay attention to the mains voltage. The voltage of the power source must match the voltage specified on the rating plate of the power tool. Power tools marked with 230 V can also be operated with 220 V.**
- **Products that are only sold in AUS and NZ:** Use a residual current device (RCD) with a nominal residual current of 30 mA or less.

Switching On and Off

- **Make sure that you are able to press the On/Off switch without releasing the handle.**

To **start** the power tool, push the on/off switch (2) forwards and into the "I" position.

To **turn off** the power tool, push the on/off switch (2) forwards and into the "0" position.

Preselecting the orbital stroke rate (PSS 250 AE)

You can even preselect the orbital stroke rate during operation using the necessary orbital stroke rate preselection thumbwheel (1).

The required orbital stroke rate is dependent on the material and the work conditions and can be determined using practical tests.

Working Advice

- **Pull the plug out of the socket before carrying out any work on the power tool.**
- **Always wait until the power tool has come to a complete stop before placing it down.**

The material removal rate when sanding is primarily determined by the choice of sanding sheet and the preselected orbital stroke rate (PSS 250 AE).

Only immaculate sanding sheets achieve good sanding performance and make the power tool last longer.

Be sure to apply consistent contact pressure in order to increase the lifetime of the sanding sheets.

Excessively increasing the contact pressure will not lead to increased sanding performance, rather it will cause more severe wear of the power tool and of the sanding sheet.

Do not use a sanding sheet for other materials after it has been used to work on metal.

Use only original **Bosch**-sanding accessories.

Maintenance and Service

Maintenance and Cleaning

- **Pull the plug out of the socket before carrying out any work on the power tool.**
- **To ensure safe and efficient operation, always keep the power tool and the ventilation slots clean.**

In order to avoid safety hazards, if the power supply cord needs to be replaced, this must be done by **Bosch** or by an

after-sales service centre that is authorised to repair **Bosch** power tools.

After-Sales Service and Application Service

Our after-sales service responds to your questions concerning maintenance and repair of your product as well as spare parts. You can find explosion drawings and information on spare parts at: **www.bosch-pt.com**

The Bosch product use advice team will be happy to help you with any questions about our products and their accessories.

In all correspondence and spare parts orders, please always include the 10-digit article number given on the nameplate of the product.

Great Britain

Robert Bosch Ltd. (B.S.C.)

P.O. Box 98

Broadwater Park

North Orbital Road

Denham Uxbridge

UB 9 5HJ

At www.bosch-pt.co.uk you can order spare parts or arrange the collection of a product in need of servicing or repair.

Tel. Service: (0344) 7360109

E-Mail: boschservicecentre@bosch.com

You can find further service addresses at:

www.bosch-pt.com/serviceaddresses

Disposal

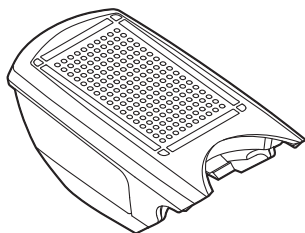
The power tool, accessories and packaging should be recycled in an environmentally friendly manner.



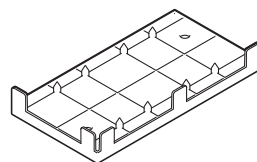
Do not dispose of power tools along with household waste.

Only for EU countries:

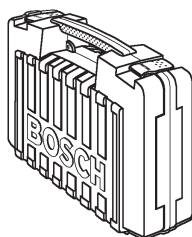
According to the European Directive 2012/19/EU on Waste Electrical and Electronic Equipment and its implementation into national law, power tools that are no longer usable must be collected separately and disposed of in an environmentally friendly manner.



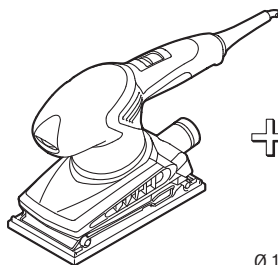
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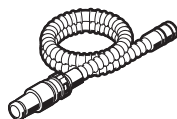
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2 605 438 168



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Ø 19 mm
2 600 793 009 (3 m)
1 610 793 002 (5 m)

2 607 000 748

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de	EU-Konformitätserklärung Schwingschleifer Sachnummer	Wir erklären in alleiniger Verantwortung, dass die genannten Produkte allen einschlägigen Bestimmungen der nachfolgend aufgeführten Richtlinien und Verordnungen entsprechen und mit folgenden Normen übereinstimmen. Technische Unterlagen bei: *
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fr	Déclaration de conformité UE Ponceuse vibrante N° d'article	Nous déclarons sous notre propre responsabilité que les produits décrits sont en conformité avec les directives, règlements normatifs et normes énumérés ci-dessous. Dossier technique auprès de: *
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nl	EU-conformiteitsverklaring Vlakschuurmachine Productnummer	Wij verklaren op eigen verantwoordelijkheid dat de genoemde producten voldoen aan alle desbetreffende bepalingen van de hierna genoemde richtlijnen en verordeningen en overeenstemmen met de volgende normen. Technisch dossier bij: *
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fi	EU-vaatimustenmukaisuusvakuutus Tasohiomakone Tuotenumero	Vakuutamme täten, että mainitut tuotteet vastaavat kaikkia seuraavien direktiivien ja asetusten asiaankuuluvia vaatimuksia ja ovat seuraavien standardien vaatimusten mukaisia. Tekniset asiakirjat saatavana: *
el	Δήλωση πιστότητας ΕΕ Παλμικό τριβείο Αριθμός ευρετηρίου	Δηλώνουμε με αποκλειστική μας ευθύνη, ότι τα αναφερόμενα προϊόντα αντιστοιχούν σε όλες τις σχετικές διατάξεις των πιο κάτω αναφερόμενων οδηγιών και κανονισμών και ταυτίζονται με τα ακόλουθα πρότυπα. Τεχνικά έγγραφα στη: *
tr	AB Uygunluk beyanı Titreşimli zımpara makinesi Ürün kodu	Tek sorumlu olarak, tanımlanan ürünün aşağıdaki yönetmelik ve direktiflerin geçerli bütün hükümlerine ve aşağıdaki standartlara uygun olduğunu beyan ederiz. Teknik belgelerin bulunduğu yer: *

pl	Deklaracja zgodności UE Szlifyerka oscylacyjna	Numer katalogowy	Oświadczamy z pełną odpowiedzialnością, że niniejsze produkty odpowiadają wszystkim wymaganiom poniżej wymienionych dyrektyw i rozporządzeń, oraz że są zgodne z następującymi normami. Dokumentacja techniczna: *
cs	EU prohlášení oshodě Vibrační bruska	Objednací číslo	Prohlašujeme na výhradní zodpovědnost, že uvedený výrobek splňuje všechna příslušná ustanovení níže uvedených směrnic a nařízení a je v souladu s následujícími normami: Technické podklady u: *
sk	EÚ vyhlásenie ozhode Vibračná brúska	Vecné číslo	Vyhlasujeme na výhradnú zodpovednosť, že uvedený výrobok spĺňa všetky príslušné ustanovenia nižšie uvedených smerníc a naariadení a je v súlade s nasledujúcimi normami: Technické podklady má spoločnosť: *
hu	EU konformitási nyilatkozat Rezgőcsiszoló	Cikkszám	Egyedüli felelősséggel kijelentjük, hogy a megnevezett termékek megfelelnek az alábbiakban felsorolásra kerülő irányelvek és rendeletek valamennyi idevágó előírásainak és megfelelnek a következő szabványoknak. Műszaki dokumentumok megőrzési pontja: *
ru	Заявление о соответствии ЕС Вибрационная шлифовальная машина	Товарный №	Мы заявляем под нашу единоличную ответственность, что названные продукты соответствуют всем действующим предписаниям нижеуказанных директив и распоряжений, а также нижеуказанных норм. Техническая документация хранится у: *
uk	Заява про відповідність ЄС Вібраційна шліфувальна машина	Товарний номер	Мизаявляємо під нашу одноособову відповідальність, що названі вироби відповідають усім чинним положенням нищезначених директив і розпоряджень, а також нищезначеним нормам. Технічна документація зберігається у: *
kk	EO сәйкестік мағлұмдамасы Тербелуші терістергіш	Өнім нөмірі	Өз жауапкершілікпен біз аталған өнімдер төменде жазылған директикалар мен жарлықтардың тиісті қағидаларына сәйкестігін және төмендегі нормаларға сай екенін білдіреміз. Техникалық құжаттар: *
ro	Declarație de conformitate UE Șlefuitor cu vibrații	Număr de identificare	Declarăm pe proprie răspundere că produsele menționate corespund tuturor dispozițiilor relevante ale directivelor și reglementărilor enumerate în cele ce urmează și sunt în conformitate cu următoarele standarde. Documentație tehnică la: *
bg	ЕС декларация за съответствие Вибрационна шлифовъчна машина	Каталожен номер	С пълна отговорност ние декларираме, че посочените продукти отговарят на всички валидни изисквания на директивите и разпоредбите по-долу и съответства на следните стандарти. Техническа документация при: *
mk	EU-Изјава за сообразност Вибрациона брусилка	Број на дел/артикл	Со целосна одговорност изјавуваме, дека опишаните производи се во согласност со сите релевантни одредби на следните регулативи и прописи и се во согласност со следните норми. Техничка документација кај: *
sr	EU-izjava o usaglašenosti Vibraciona brusilica	Broj predmeta	Na sopstvenu odgovornost izjavljujemo, da navedeni proizvodi odgovaraju svim dotičnim odredbama naknadno navedenih smernica u uredaba i da su u skladu sa sledećim standardima. Tehnička dokumentacija kod: *
sl	Izjava o skladnosti EU Vibracijski brusilnik	Številka artikla	Izjavljamo pod izključno odgovornostjo, da je omenjen izdelek v skladu z vsemi relevantnimi določili direktiv in uredb ter ustreza naslednjim standardom. Tehnična dokumentacija pri: *
hr	EU izjava o sukladnosti Oscilatorna brusilica	Kataloški br.	Pod punom odgovornošću izjavljujemo da navedeni proizvodi odgovaraju svim relevantnim odredbama direktiva i propisima navedenima u nastavku i da su sukladni sa sljedećim normama. Tehnička dokumentacija se može dobiti kod: *

et	EL-vastavusdeklaratsioon		Kinnitame ainuvastutajatena, et nimetatud tooted vastavad järgnevalt loetletud direktiivide ja määruste kõikidele asjaomastele nõuetele ja on kooskõlas järgmiste normidega. Tehnilised dokumendid saadaval: *	
	Vibrolihvija	Tootenumber		
lv	Deklarācija par atbilstību ES standartiem		Mēs ar pilnu atbildību paziņojam, ka šeit aplūkotie izstrādājumi atbilst visiem tālāk minētajās direktīvās un rīkojumos ietvertajām saistošajām nostādņēm, kā arī sekojošiem standartiem. Tehniskā dokumentācija no: *	
	Orbitālā slīpmašīna	Izstrādājuma numurs		
lt	ES atitikties deklaracija		Atsakingai pareiškiame, kad išvardyti gaminiai atitinka visus privalomus žemiau nurodytų direktyvų ir reglamentų reikalavimus ir šiuos standartus. Techninė dokumentacija saugoma: *	
	Vibracinis šlifuo-klis	Gaminio numeris		
	PSS 200 A	3 603 C40 0..	2006/42/EC 2014/30/EU 2011/65/EU	EN 62841-1:2015 EN 62841-2-4:2014 EN 55014-1:2017+A11:2020 EN 55014-2:2015 EN IEC 61000-3-2:2019 EN 61000-3-3:2013+A1:2019 EN IEC 63000:2018
	PSS 200 AC	3 603 C40 1..		
	PSS 250 AE	3 603 C40 2..		
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			Henk Becker Chairman of Executive Management	Helmut Heinzelmann Head of Product Certification
				
			Robert Bosch Power Tools GmbH, 70538 Stuttgart, GERMANY Stuttgart, 09.11.2020	