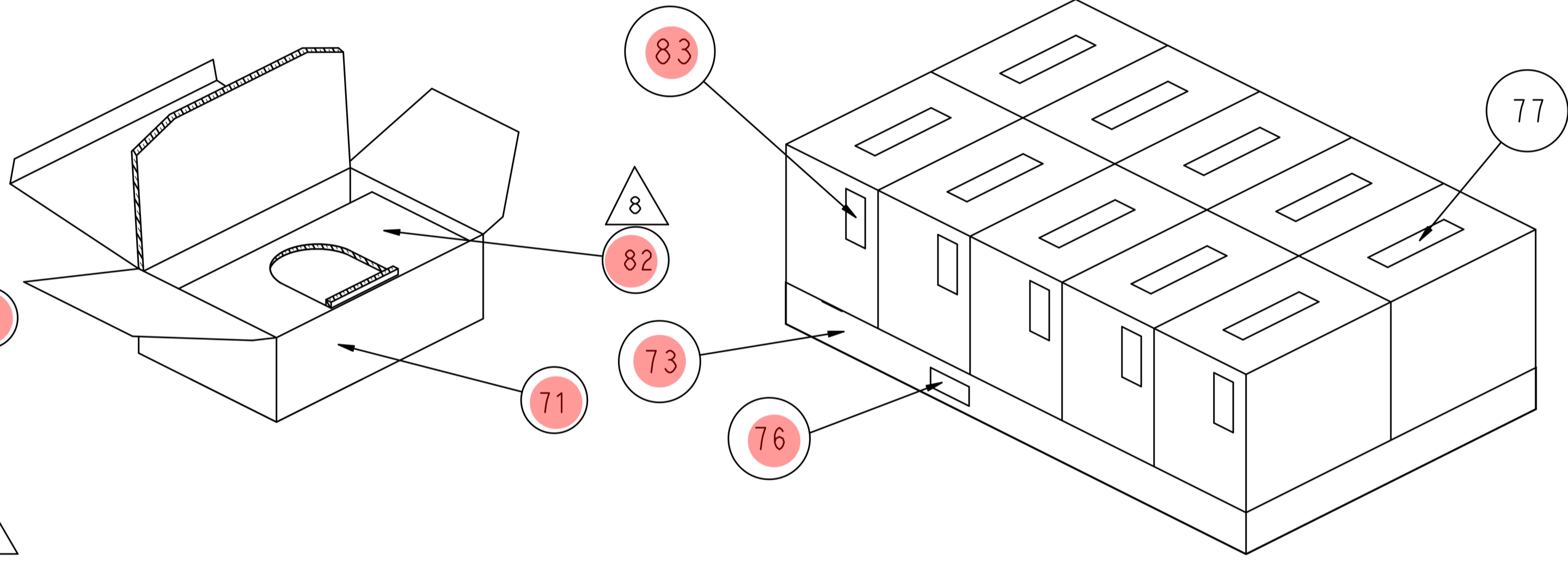
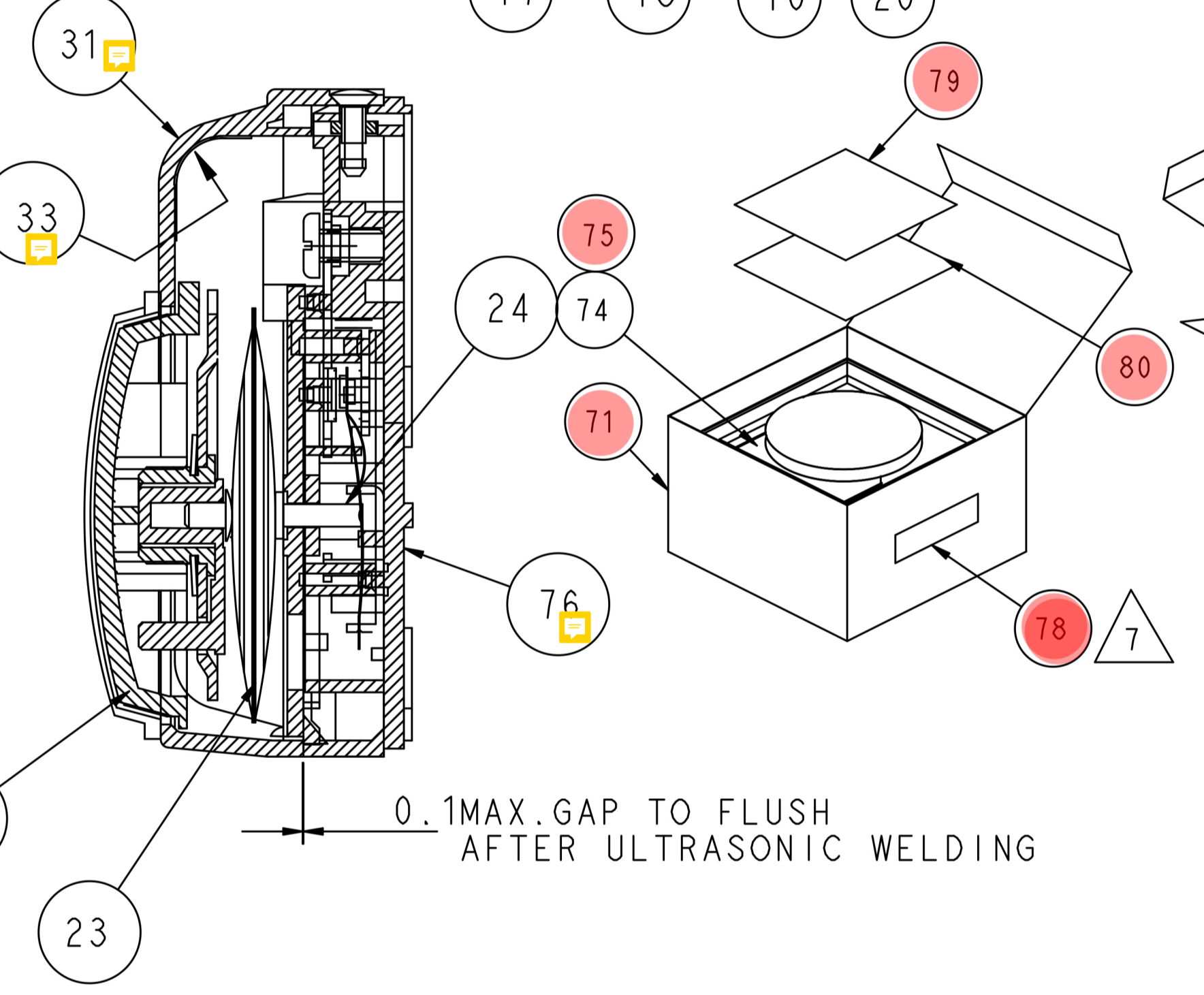
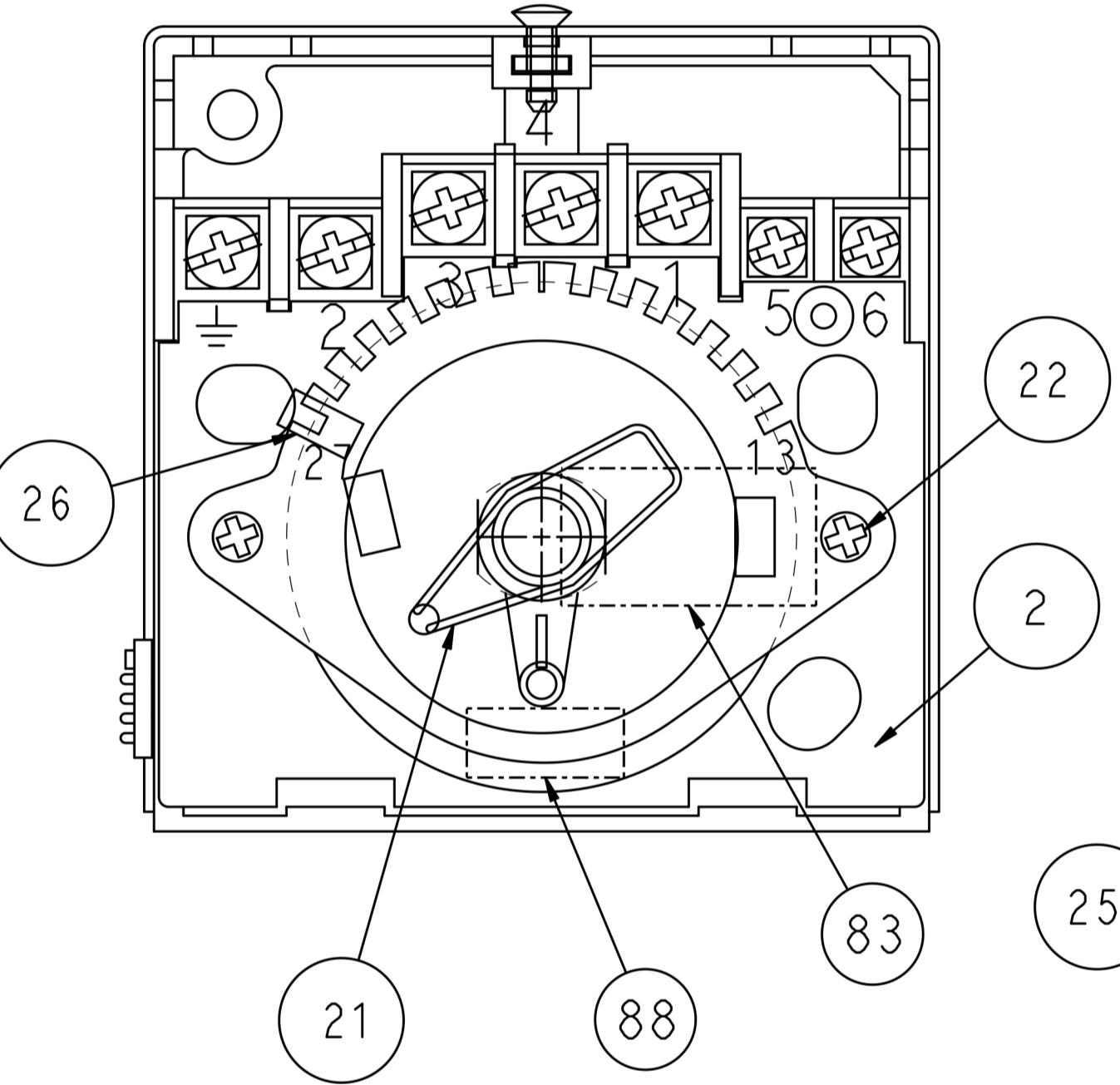
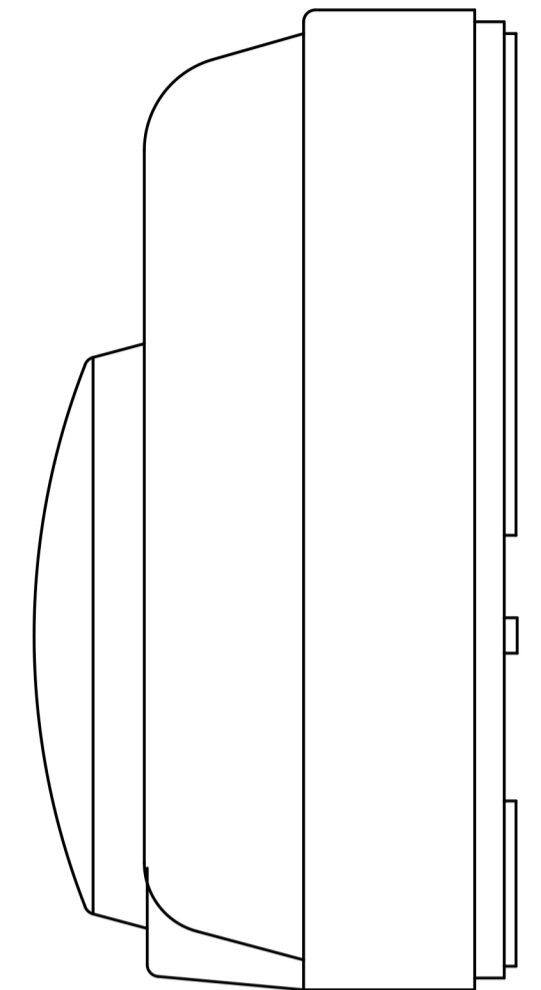
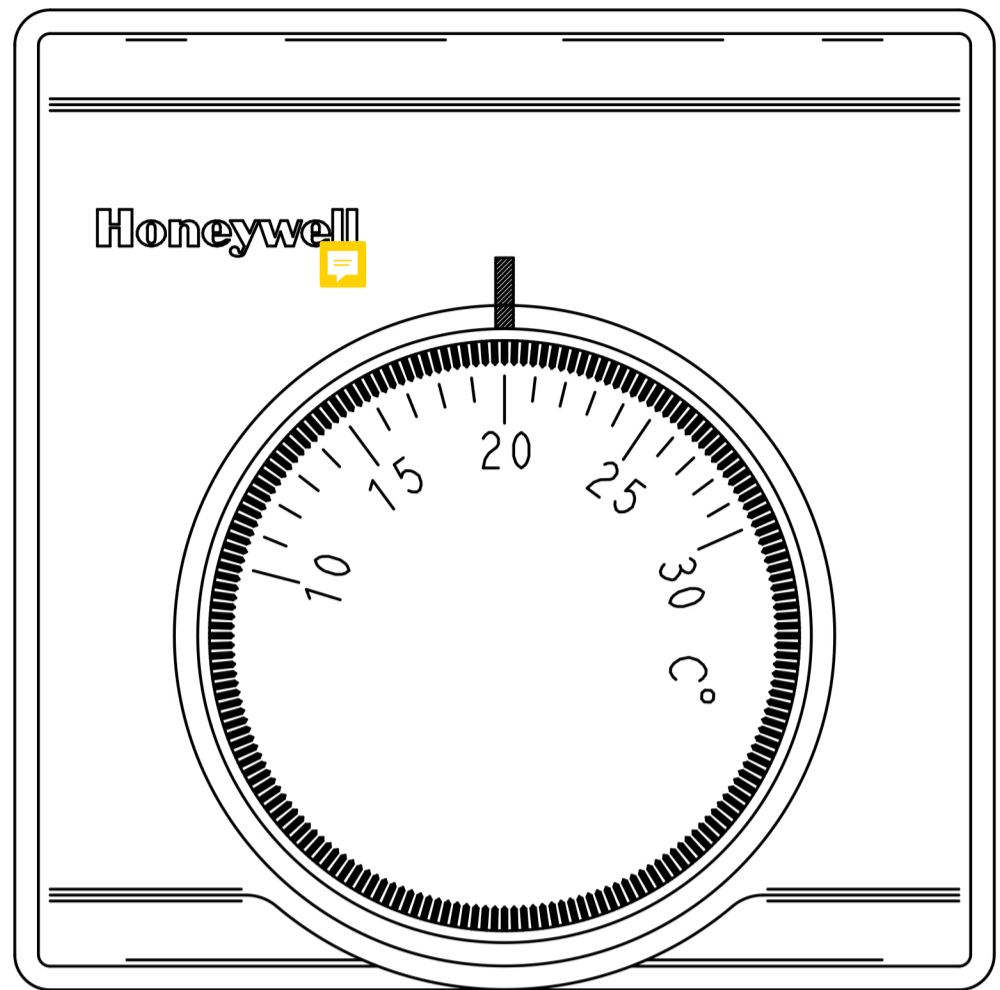
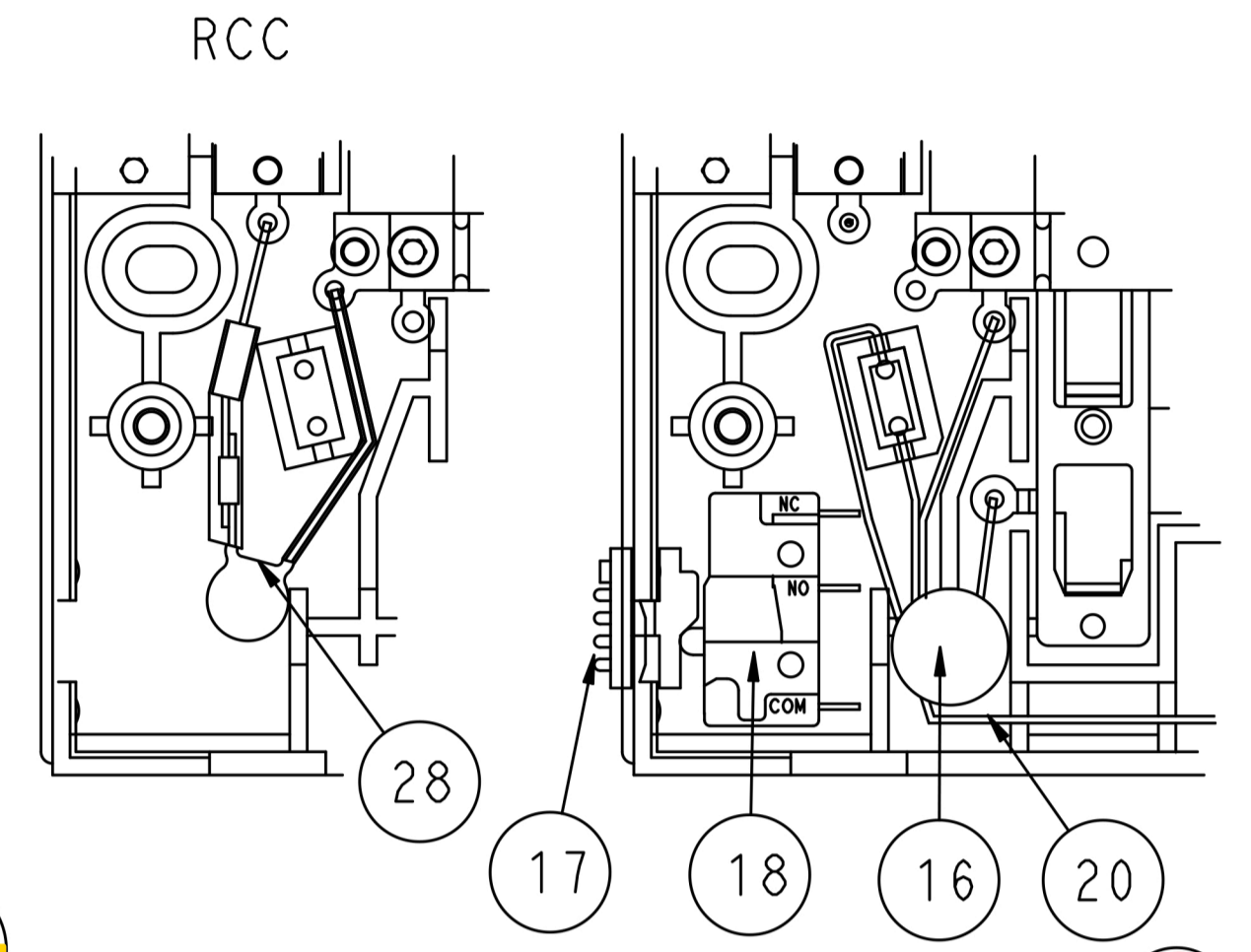
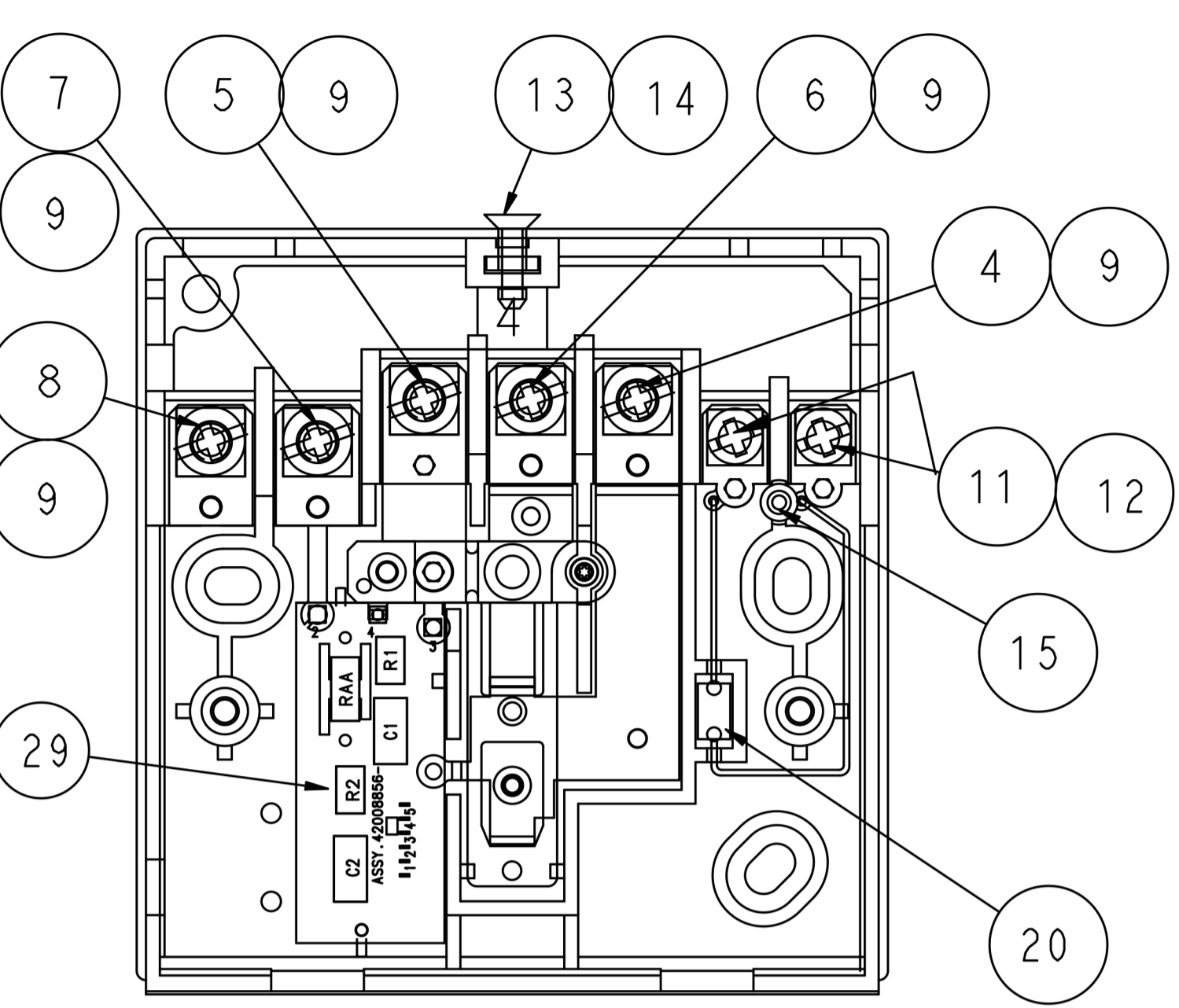
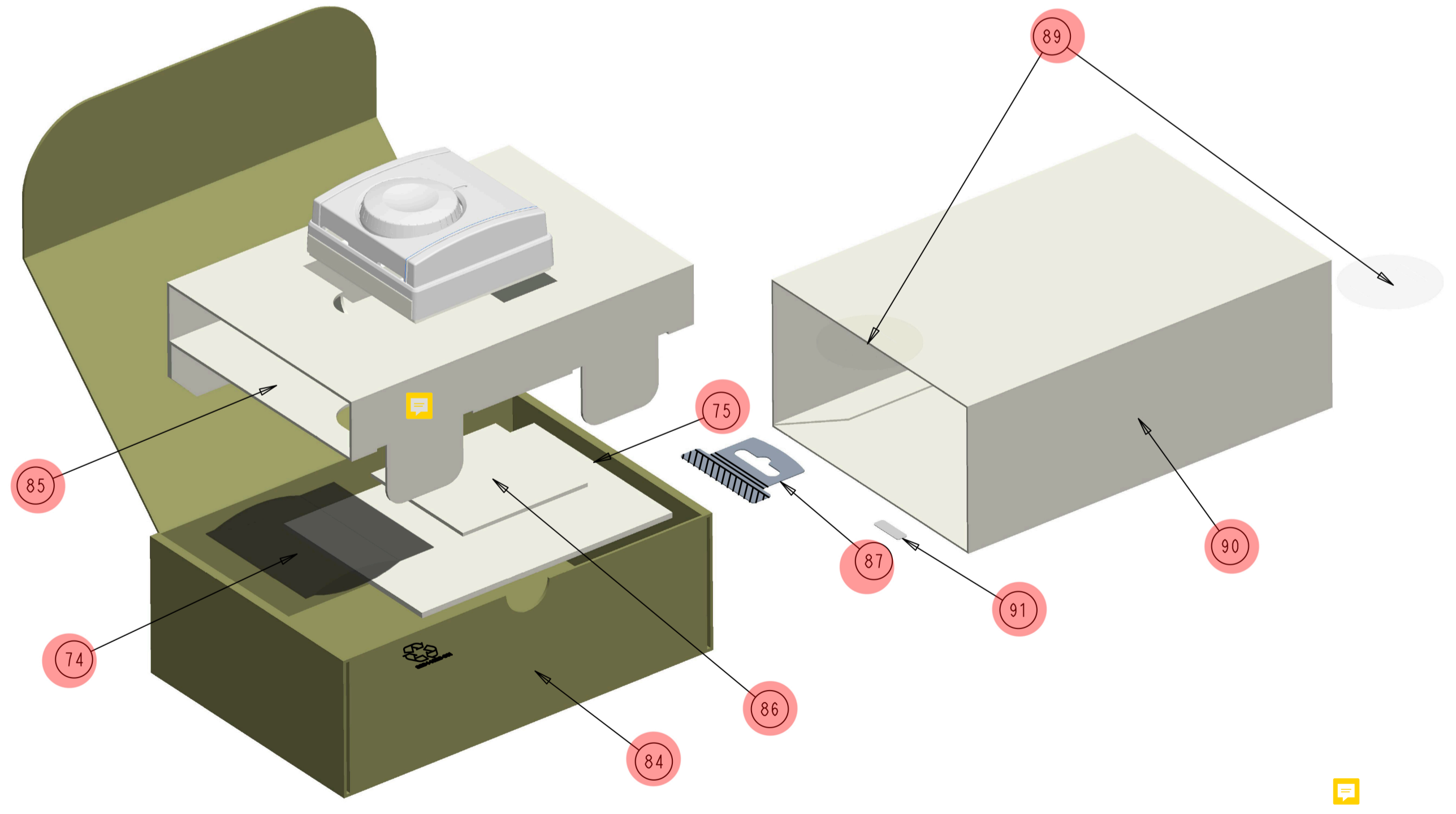
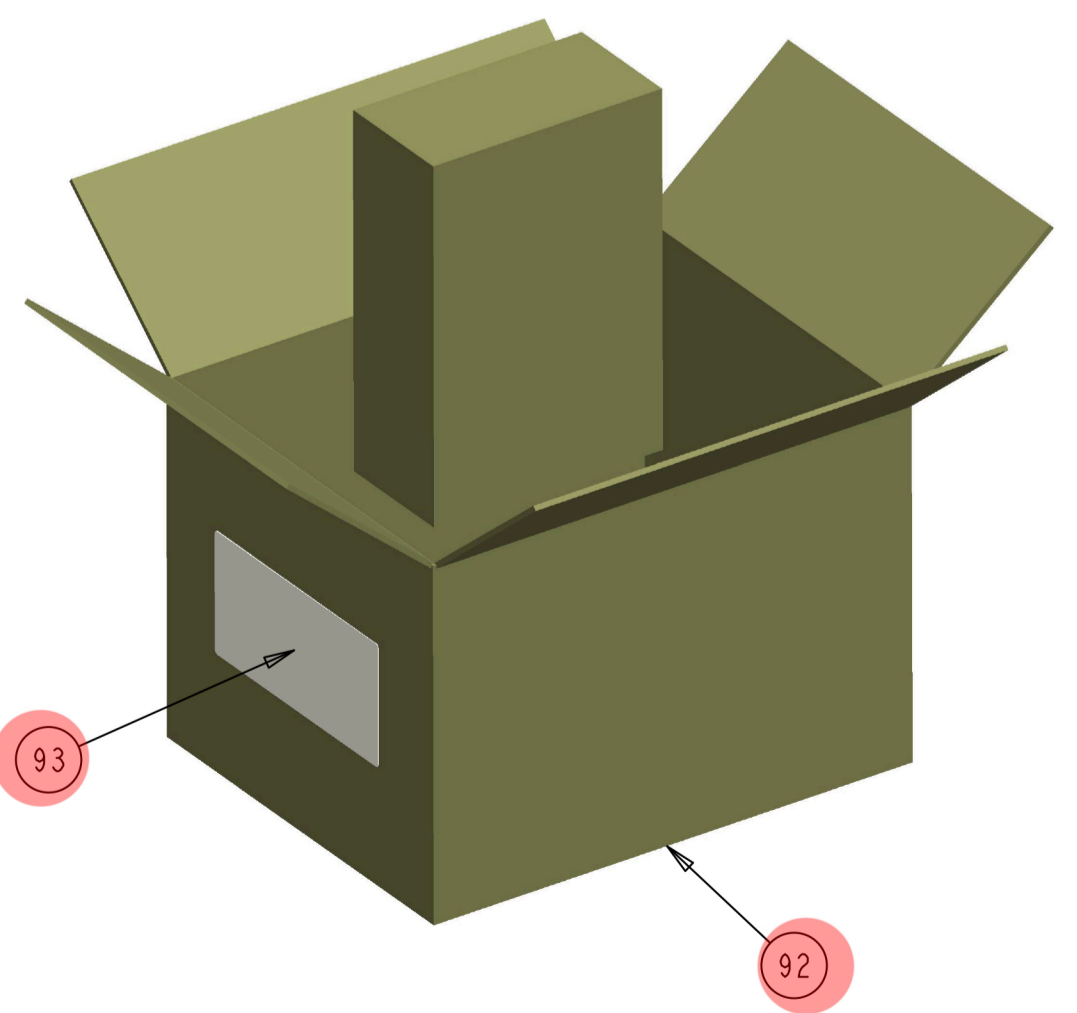


Adeo model: TH10AM

24<sup>th</sup> SEPTEMBER 2020  
 MARKUP BOMS APPROVED  
 BY KEITH AITKEN  
 R&D SITE LEADER  
*Keith Aitken*



- NOTES:-
1. ALL TERMINALS REQUIRED TO BE PRESSED INTO POSITION IN THE BASE MOULDING.
  2. ALL ADDITIONAL PARTS REQUIRED TO BE POSITIONED IN BASE MOULDING.
  3. ALL SOLDER JOINTS TO SPEC. ES15387
  4. DUST COVER (FIND 2) TO BE ULTRASONICALLY WELDED USING MINIMUM REQUIRED POWER.
  5. FOR GAP SETTING, SWITCH FORCE AND CALIBRATION SEE SPEC. ES24097.
  6. KNOB TO BE PRESSED ON TO DIE CAST BUSH TO IT'S END STOP. MINIMUM CLEARANCE TO BE MAINTAINED BETWEEN KNOB AND BRIDGE PLATE.
  7. WIRING LABEL (FIND 33) TO BE ATTACHED TO INSIDE TOP EDGE OF COVER.
  8. SEE SHEET 2 FOR TERMINAL SCREWS FITTED AND WIRING REQUIRED.
- PACKAGING NOTES:-
1. DATE CODE LABEL (FIND 76) TO BE ATTACHED TO REAR OF UNIT. LABEL TO BE MARKED WITH DATE CODE/O.S. NO./CELL NO.
  2. LITERATURE (FIND 75) TO BE FOLDED AND PLACED ON TOP OF UNIT.
  3. BAG ASSY. (FIND 74) TO BE PLACED ON TOP OF LITERATURE.
  4. CARTON PACK TO BE IDENTIFIED USING CARTON LABEL (FIND 77)
  5. CARTONS TO BE PLACED ON "10 PACK TRAY" WITH 4 CORNER CARTONS FACING OUTWARD, AND FULL O.S. NO. VISIBLE ALONG THE TOP SURFACE OF BULK PACK.
  6. BULKPAC ASSY. TO BE SHRINK WRAPPED. DATE CODE LABEL TO BE ATTACHED TO BULKPAC.
  7. LABEL TO BE ASSEMBLED TO RIGHT HAND SIDE OF CARTON.
  8. SPECIAL THERMOSTAT & TAMPERPROOF ACCESSORIES ARE TO BE WRAPPED IN INSERT (FIND 82) AND PLACED INTO SPECIAL CARTON (FIND 71). UNITS ARE TO BE BULKPACED IN SHRINKWRAPPED PACKS OF 5.
  9. HOLOGRAM LABEL (FIND 83) TO BE AFFIXED TO REAR OF PRODUCT AND SIDE OF CARTON AS SHOWN.
  10. RETAIL VERSION (ITEM-098) TO BE PACK IN RETAIL BULKPAC (QTY 30).
  11. ARISTON PART NUMBER LABEL (FIND 88) TO BE AFFIXED TO REAR OF PRODUCT AS SHOWN.



		O.S NUMBERS		
		ASSY. ITEM NOS.		001
FIND	PART NO.	DESCRIPTION	QTY	
BASE ASSY.	1	42006611-001	BASE	0
		42006611-002	BASE SWITCH	0
		42009852-001	BASE PCB	1
	2	42006636-001	DUST COVER	1
		42006904-001	PL BLADE ASSY.(AG)	0
		42006904-003	PL BLADE ASSY.	1
		42006904-002	PL BLADE ASSY.(AU)	0
	4	42006618-001	TERMINAL ANCHOR	0
		42006618-002	TERMINAL ANCHOR(AG)	0
		42009853-001	TERMINAL ANCHOR(Zn)	1
		42008735-001	TERMINAL ADJ ASSY.	1
		42008735-004	TERM.ADJ ASSY (AG)	0
		42008735-003	TERM.ADJ ASSY (AU)	0
	6	42006641-001	TERM. FIXED ASSY.	1
		42006633-001	TERMINAL.NEUTRAL	0
	7	42006633-003		1
	8	42006633-002	TERMINAL.EARTH	0
	9	42006645-001	SCREW.TERM.-M4	4
	11	42006901-001	TERMINAL LAMP	0
	12	42006920-001	SCREW.TERM.-M3	0
	13	42006745-001	SCREW.COVER	1
	14	42001884-006	NUT.COVER	1
		42007105-001	LAMP ASSY.-UK	0
	15	42006748-001	LAMP ASSY.	0
		42010062-003	RES/CAP ASSY (THERMAL)	0
		42008862-001	RES/CAP ASSY (RC HEAT)	0
16	42007015-002	CAPACITOR FORMED	0	
	42010062-001	RES/CAP ASSY (LV)	0	
	42010062-002	RES/CAP ASSY (LV)	0	
	42007015-003	CAPACITOR FORMED	0	
17	42006910-001	ACTUATOR SWITCH	0	
18	42007199-002	SWITCH ASSY -ON/OFF	0	
19	42007199-001	SWITCH ASSY-HEAT/COOL	0	
	42007325-002	RESISTOR ASSY.-NSB(LV)	0	
20	42007325-001	RESISTOR ASSY.-NSB	0	
	42007599-001	RESISTOR ASSY.-ANT	0	
27	42007600-001	RESISTOR ASSY.-NSB(ANT)	0	
28	42008866-001	RESISTOR FORMED (ANT)	0	
	42008862-002	RES/CAP ASSY.(RC COOL)	0	
29	42008856-001	C.C. ASSY (IXRC)	0	
	42008856-002	C.C. ASSY (IXRC+ANT)	0	
	42008856-003	C.C. ASSY (2XRC)	1	
	42008856-004	C.C. ASSY (2XRC+ANT)	0	
	42010042-001	LAMP/RES C.C. ASSY	0	
BRIDGE ASSY.	21	42006639-004	BRIDGE PLATE ASSY.	1
	22	42006756-308	SCREW.BRIDGE	2
	23	50060518-001	DIAPHRAGM	1
	24	42006635-001	PIN ACTUATOR	1
	25	42006961-001	KNOB-PRINTED °C	1
		42006961-002	KNOB-PRINTED-FROST	0
		42006961-003	KNOB-PRINTED-1-5	0
		42006961-006	KNOB-PRINTED	0
		42006961-010	KNOB °C -PANTONE 431	0
	26	42006646-001	RANGE STOP	0
COVER ASSY.		42006617-001	COVER-MOULDED	1
		42007260-001	COVER-MOULDED(WITH LAMP HOLE)	0
	31	42006971-001	COVER-PRINTED	0
		42007110-001	COVER, TAMPERPROOF	0
	42006755-001	ASSEMBLY	-	
	42006755-002	RATING	-	
PACKING DETAILS	71	42008455	QTY CARTON	4
		42006747	ITEM TRAY END	004
		4200684-079	BAG ASSEMBLY	1
	75	42006637-001	LITERATURE-UK T43/63	0
		42008878-001	LITERATURE-EU T43/63	0
		42008878-002	LITERATURE CLIMAR	0
		42008878-001	LITERATURE-EU T43/63	1
		42007193-001	LITERATURE-UK FROST	0
		42007261-001	LITERATURE-EU FROST	0
		42007192-001	LITERATURE-EU T63	0
		42009578-001	LITERATURE	0
		42008491-001	LITERATURE	0
		42008596-001	LITERATURE	0
		42009160-001	LITERATURE STANDARD	0
		42009578-001	LITERATURE ABB FLAKT	0
		42009590-001	LITERATURE AMPTEC	0
		42009653-001	LITERATURE-T8360A	0
		42009657-001	LITERATURE-FERROLI	0
	76	42003233-003	OS/ DATE CODE LABEL	1/10
	77			
		42007144	QTY LABEL CARTON	1
		42007512	ITEM LABEL TRAS	001
		42008475-002	GARANTI LEAFLET	0
		42008477-001	ADDRESS LIST	0
		50026992-001	HOLOGRAM LABEL	0